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	East Germany	DATE DISTR	75 hreh 195	i.
SUBJECT	Difficulties in Freight Car Repair	NO OF PACT	150	
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- The rolling stock of the Mast German railways at the Arichmesser railway repair depot is deteriorating rapidly because of the inability of the Mast German authorities to provide materials needed for maintenance and repair.
- 2. The Kirchmosser rail repair depot, which specializes in the overhauling and periodic inspection of freight cars of foreign manufacture now in possession of the East German railways, can re-manufacture and overhaul 900 freight cars per month. Actual output rate from July to December 1953 averaged approximately 300 repaired vehicles per month. The plant employs approximately 600 workers operating in two shifts, but efficiency at the installation is low because of frequent labor turnover, loss of key personnel, etc. There is allegedly a backlog of about 2,000 freight cars of foreign manufacture awaiting repair and overhaul at the Mirchmosser depoy. The capacity of the plant cannot be fully exploited because of the lack of important materials. Since June 1953 the main bottleneck was the complete lack of bearing metal of good quality which the shop needs to repair running gear. The inability of the East German authorities to provide good quality new bearing metal containing appropriate amounts of tin, zinc, antimony and copper makes it necessary to recase old bearing wetal which through frequent me melting has lost its desireble qualities. Frequent "hot boxes" are the result of the use of sub-standard lew hearing metal or old re-used bearing metal in the general overhealing of freight cara.
- At present a staff of approximately 200 engineers and scientists working in two chifts is trying to evolve a new bearing system which will use an aluminum-lead mixture instead of the standard tin-zinc antimony bearing metal used heretofore. The same scientists are investigating the possibilities of a new oiling system in conjunction with the experimental aluminum-lead bearings. They are trying in substitute for the oil distributing wick presently used a glass roller which will distribute to:

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- The Kirchmoeser plant is further handicapped in the repair of freight cars by the total lack of seasoned hard woods used in the repair of freight car bodies. Small shipments of oak, beech and ash boards amounting to a total of approximately 300 cubic meters were received during the month of November 1953. The shipment reportedly originated in umania. The quantity delivered enabled the firm to furnish and place at the disposal of the Reichsbahn Directorate 150 freight cars, the running gear of which had already been repaired previously. The management of the Kirchmoeser repair shop is fully aware that no alleviation of the above-described shortages can be expected in the near future and for that reason requested from the Reichsbahn Directorate permission to cannibalize several hundred freight cars which have deteriorated to such a point that repair seems uneconomical.
- 5. An interchange of tools and materials between the Kirchmoeser repair shop and the Russian armor shop located in the same city takes place on an informal basis. The Russian shop is habitually short of lathe tools, twist drills and measuring instruments such as calipers, depth and thread gauges, etc. Russian personalities attached to the armor repair shop are unknown.

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